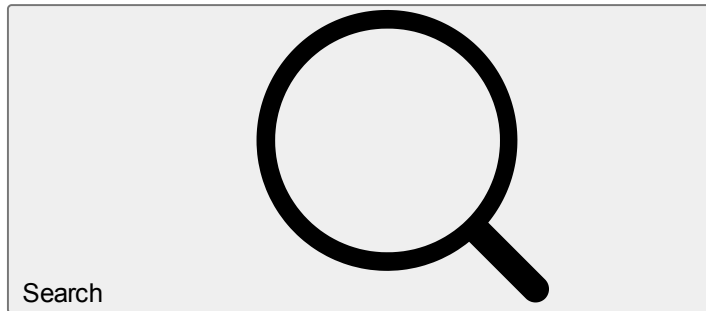



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## Maleinized Hyperbranched Polyol Polyester: Effect of the Content of Maleic Anhydride in the Structural, Thermal and Rheological Properties

- [Carlos A. Ararat<sup>1</sup>](#),
- [Winston Quiñonez<sup>2</sup>](#) &
- [Edwin A. Murillo<sup>1</sup>](#) 

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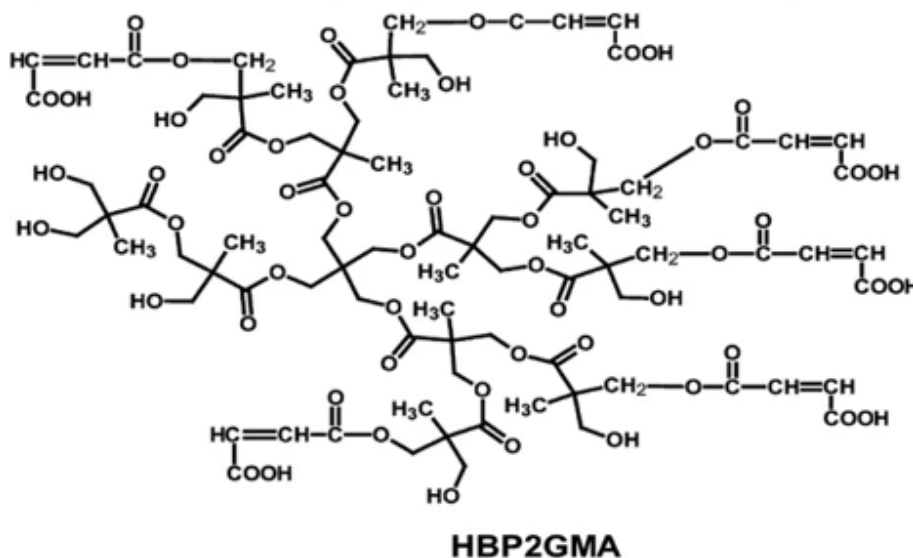
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### Abstract

The aim of this work is to obtain the material that, in the future, may become a better alternative, as a functionalizing agent, to maleic anhydride (MA), or a crosslinking agent with the least amount of functional groups. To achieve that goal, a hyperbranched polyester polyol (HBP) of the second generation (HBP2G) was modified with MA to obtain HBP2GMA. The effects of the proportion of MA in the structural, thermal, and rheological properties of the HBP2GMAs were evaluated. Furthermore, these properties were compared with those of the HBP2G. A reduction in the intensity of peak corresponding to the OH stretching of HBP2G was observed with the increase in the extent of HBP2G modification by the analysis of the infrared (IR). HBP2GMAs showed a peak at  $3030\text{ cm}^{-1}$  in their IR spectra, which was due to the  $-\text{CH}=\text{CH}-$  stretching of MA. This was further assessed by  $^1\text{H}$  NMR analysis. The number of MA units grafted into HBP2G was between 4 and 9, indicating a high degree of functionality. All materials possessed viscosity values below  $34.94\text{ Pa}\cdot\text{s}$  at  $110\text{ }^\circ\text{C}$ , which were dependent on the grade of the modification percentage (MP)

and the molar content of MA grafted into HBP2G. Mass spectrometry analysis demonstrated the formation of products by the esterification reaction between the HBP2G and MA. The thermal stability of the HBP2GMAs determined as the decomposition temperature ( $T_d$ ) was between 258 and 281 °C which was better than that of the HBP2G.

HBP2GMA is a hyperbranched polyester polyol of the second generation (HBP2G) modified with Maleic anhydride (MA). In addition, it is important to study the proportion of the grafted MA into HBP2G, since the structural, thermal and rheological properties depend both on the groups present and the amount of groups in the periphery. Furthermore, the HBP2GMA may be a better alternative to MA, which, due to the latter's functionality (two acid groups and one double bond), has been widely employed in the synthesis of many materials. On the other hand, HBP2GMAs possess a larger number of functional groups compared with MA, suggesting higher reactivity; therefore, they may also participate in the addition and condensation reactions.



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## Author information

### Affiliations

1. Grupo de Investigación en Materiales Poliméricos (GIMAPOL), Departamento de Química, Universidad Francisco de Paula Santander, Avenida Gran Colombia, No. 12E-96 Barrio Colsag, Cúcuta, Colombia

Carlos A. Ararat & Edwin A. Murillo

2. Group of Organic Natural Product Chemistry, University of Antioquia, Calle 67 No. 53-108, Medellín, Colombia

Winston Quiñonez

#### Authors

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#### Corresponding author

Correspondence to [Edwin A. Murillo](#).

#### Additional information

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